

INSTRUCTION MANUAL

PORTABLE BASKETBALL STAND



IMPORTANT SAFETY INSTRUCTION

Those who assemble and use the system must read, understand and comply with all the following, and the owner must make sure that all the players understand and follow all the rules :

1: Before assembling, the person who assembles the system must read the use and assembly instructions carefully and check all the parts in the carton to make sure they accord with the part list.

2: Before placing the netball system, choose the playing area and ensure the surface beneath the base is completely horizontal. **IMPORTANT:** The system should not be used until the base is fully filled with water or sand.

3: Before using, check the system for the stability of the base, the surface beneath the base should be smooth and free of gravel or other sharp objects which could cause the base to leak and lose stability. Keep organic materials away from the base.

4: Do not push or drag the base on the ground. Avoid any damage to the non-metal base.

5: This system is not designed for formal match/competition. Dunk-type activities on the unit are not recommended and should not be allowed. Do not wear jewellery (rings, watches, necklace, etc) while using the system. Serious personal injury may occur or the system may fall down if jewellery is caught on the rim or net. Pulling the ring and net is prohibited.

6: Do not use the unit during windy and/or severe weather conditions or the unit may tip over. Adjust the system to the lowest level or place the unit in a storage position.

7: Climbing the pole and carving the base should be completely forbidden.

8: The system must be removed and assembled only by adults who can safely handle the weight. Do not allow small children to move the system.

9: In order to prevent the base from being damaged in freezing conditions make sure to empty water from the base when the temperature is below -0°C . Fill the base with 90kg sand when the temperature is under -0°C .

10: Check the system often for loose and/or damaged parts. If any problems are found do not use the system until precautions are taken to correct them.

Assembly steps

1. Insert 55 into 53, and tighten them until firmly



2. Insert 50 into 53(53 has been linked with 55), lock them as step1



3. Put 55 into 22, put 25 between them, then lock them by 26(by sleeve)



4. Separately use 64,63 to go through the end of 60,67 and 22,23, then lock them by 24. Fix one end of 13,16 into 22, lock them by 11,12,14,15. then fix 13,16 with 60, 13, 55, 16,67 by 58 and nuts.



5. Make 9 get through 10,13, then lock it by 17. make 9 get through 10,16, then lock it by 17



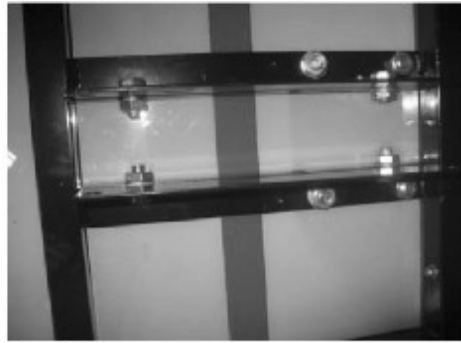
6. Get 59 through 8,55,54, then lock them by nut



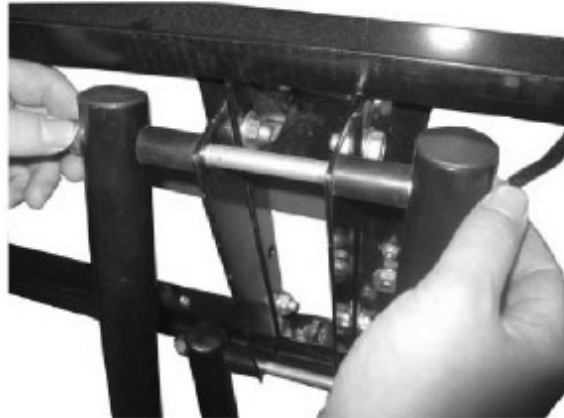
7. Make 4,5,6,7,8 get through 2,1 separately, then lock them with 56,57



8. Get 41 through 40, I, then lock them with 66



9. Get 39 through 36, 49, 40, 40, 49, 36, then lock them with 32



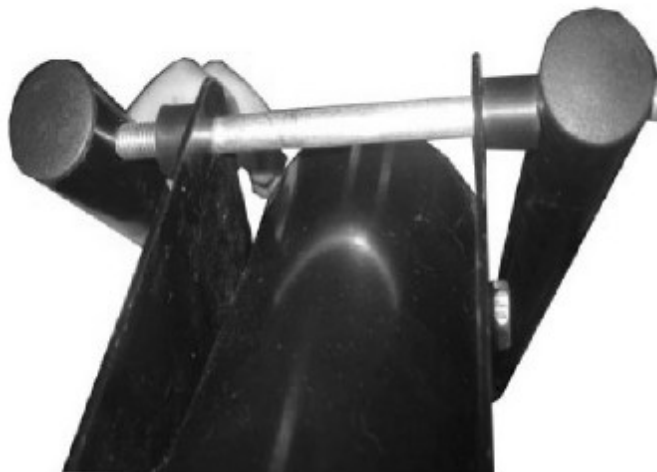
10. Get 65 through 33, 49, 40, 40, 49, 33, then lock them with 32



11. Get 52 through 51, 43, 50, 43, then lock them with 44



12. Get 37 through 36、 35、 43、 43、 35、 36, then lock them with 32



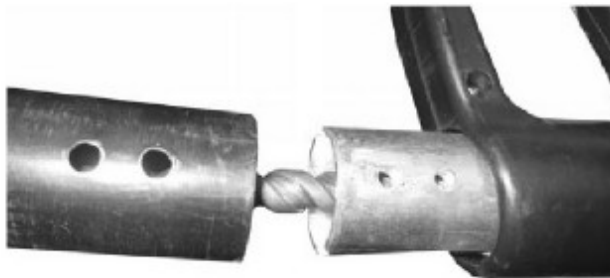
13. Get 37 through 33、 35、 43、 50、 43、 35、 33, then lock them with 32



14. Get 37 through 33,34,31,34,33, then lock them with 32



15. Insert 29 into 31, lock them with 30.



16. Get 27 through 54,29, then lock them with 28



17. Get 38 through 36,48,36, then lock them with 32



18. Open 61,62, fill base with water or sands.

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| 1、Backboard assembly accessory | 35、Medium spacer |
| 2、Rim assembly accessory | 36、Backboard long bracket shaft |
| 3、Net | 37、M10*200 Hex head bolt |
| 4、M10*90 Hex head bolt | 38、M10*200 Hex head bolt |
| 5、Rim big spring | 39、M10*200 Hex head bolt |
| 6、Rim small spring | 40、Clamp plate |
| 7、Rim big spring cover | 41、M10*20 Hex head bolt |
| 8、Rim small spring cover | 42、Top pole cap |
| 9、M6*35 Cross cross pan head bolt | 43、Triangle clamp plate |
| 10、Plastic shield | 44、M10 Hex lock nut |
| 11、M8*16 Hex head bolt | 45、Bottom pole |
| 12、 $\phi 8$ Washer | 46、Pouring water cap |
| 13、Shield left bracket | 47、Pouring water washer |
| 14、M8*16 Hex head bolt | 48、Tensional spring |
| 15、 $\phi 8$ Washer | 49、Small spacer |
| 16、Shield right bracket | 50、Top pole |
| 17、M6 Lock nut | 51、 $\phi 10$ Washer |
| 18、Plastic wheel | 52、M10*105 Plat head bolt |
| 19、Wheel bearing | 53、Middle pole |
| 20、Plastic wheel | 54、Adjust system fixation |
| 21、Wheel bracket | 55、The top end of bottom pole |
| 22、Base | 56、M10 Hex lock nut |
| 23、 $\phi 8$ Washer | 57、 $\phi 10$ Washer |
| 24、M8 Hex lock nut | 58、M8*110 Plat head bolt |
| 25、Bottom pole base washer | 59、M8*100 Semicircular head bolt |
| 26、M8 Hex lock nut | 60、Base bracket shaft |
| 27、M8*50 Hex head bolt | 61、Filling water hole cap |
| 28、M8 Hex lock nut | 62、Filling water hole washer |
| 29、Inner tube of adjust system | 63、M8*20 Hex head bolt |
| 30、M6*10 Inner hex bolt | 64、M8*20 Hex head bolt |
| 31、Outer tube of adjust system | 65、M10*200 Hex head lock bolt |
| 32、M10 Hex lock nut | 66、M10 Hex lock nut |
| 33、Backboard short bracket shaft | 67、Double holes washer |
| 34、Big spacer | 68、M10*45 Hex head bolt |

