

USER'S MANUAL FOR:

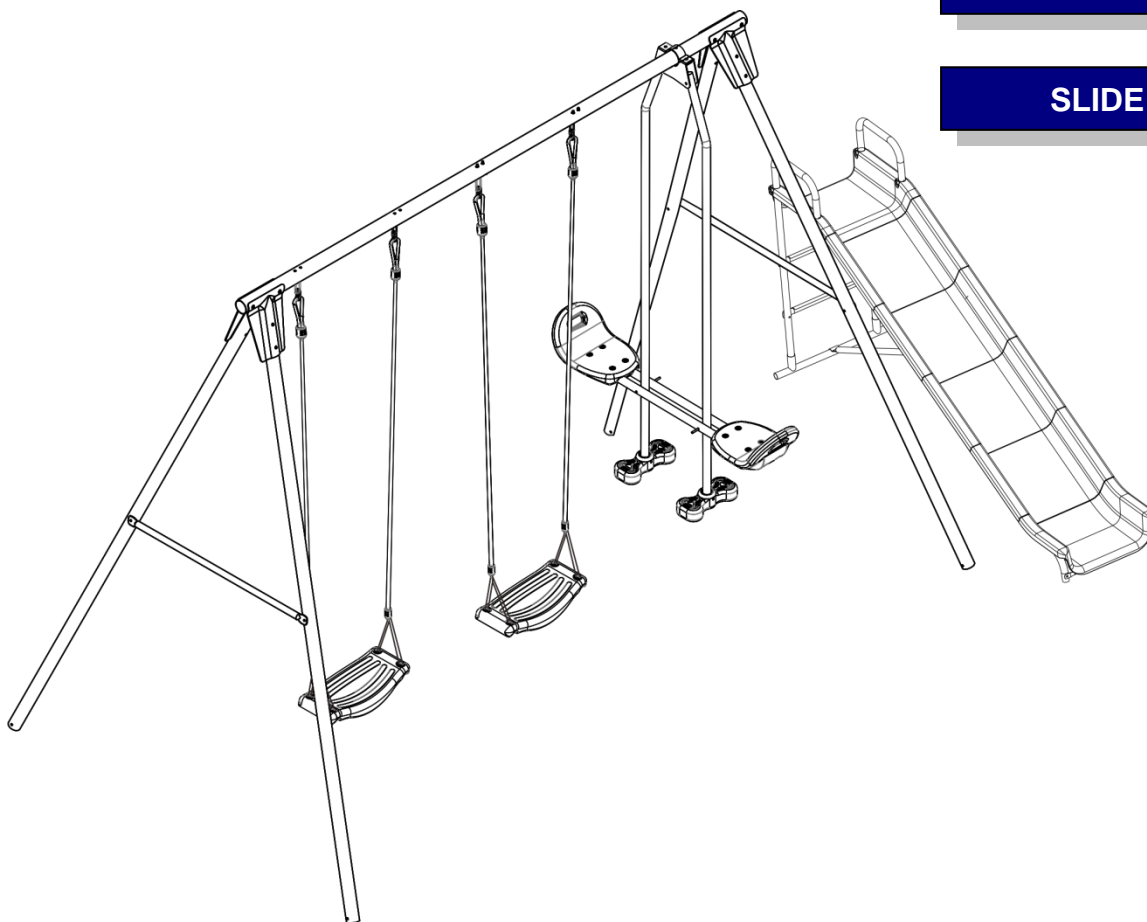
THE 3 UNIT OUTDOOR PLAY GYM_{SPSE-2400-BCCS-1}

SWING

SWING

RIGID-SWING

SLIDE



0 10 20 30 40 50 60 70 80 90 100 110 120 130 140 150 160

Dimensions in mm

01/14

READ THIS FIRST!!!

Thank you for purchasing our product

IN CASE OF MISSING OR BROKEN PARTS, PLEASE CONTACT PLACE OF PURCHASE FOR ASSISTANCE.

Caution:

This unit is designed for a maximum of 5 children between the age of 3 to 10 years old on the motion rides. Maximum weight for each seat - 110lb.

Warning!

Please read this instruction manual before you start with the assembly or use this swing set. You must follow all safety instructions while using this equipment; be absolutely sure that the surface on which this swing set is set up on, is properly surfaced with fine sand, and wood chips. Do not use this swing set on hard pack soil, concrete or any kind of hard surface. Read all cautionary statement before using this equipment.

ATTENTION AND CAUTION

- 1. This play GYM must be assembled by an adult and make sure all the nuts and bolts were Bolted tightly.**
- 2. This play GYM can be used indoor or outdoor, but if used indoor please make sure there is sufficient space for it (3M from each leg).**
- 3. This play GYM can be used on general ground, lawn or concrete floor, our recommendation is lawn. (Pay attention to the method of fixing it on different surface).**
- 4. This unit must be used under the supervision of adult.**
- 5. Not suitable for children under 3 years due to small parts.**
- 6. For family domestic use only.**

SAFETY INSTRUCTIONS

Please follow these instructions carefully and keep them for future reference.

- 1) The equipment must be assembled by an adult.
- 2) Adult supervision is required at all times when using this product.
- 3) Age recommendation: 3 To 10 years of age.
- 4) Maximum weight for each seat is 110lb.
- 5) Recheck Bolts and nuts if properly tighten.
- 6) Make sure the bolts are protected by rubber caps.
- 7) Use the equipment only in an open area, Free from obstructions that could harm a child.
- 8) Use the equipment on a flat grassy surface. Patios, concrete or other hard surfaces must be avoided.
- 9) Children must be shown how to use this product safely. Do not let children climb all over the equipment or do roll over on the end frame. This practice can cause serious injury.
- 10) The seat surface of the swing shall not be higher than 600mm from the ground. The swing is use for sitting only and not for standing.
- 11) Suspension systems, Anchor points and fixings must be checked regularly for wear and tear and replaced where necessary.
- 12) Ropes must be replaced every 12 months if necessary.
- 13) Paintwork should be checked regularly and if necessary can be touched up using a non-toxic enamel or "CAR" type paint.
- 14) It is indispensable that the legs are concreted into the ground. If this is not possible, then the ground anchor provided must be used instead.
- 15) Do not leave young children unattended while playing on the equipment.

ASSEMBLY INSTRUCTION FOR THE 3 UNIT OUTDOOR PLAYGYM

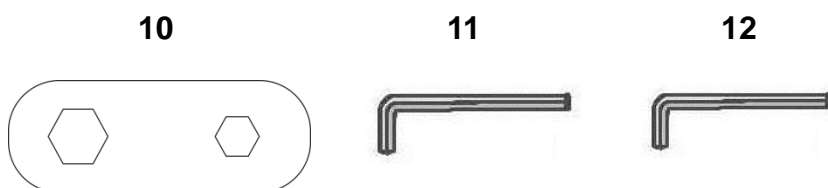
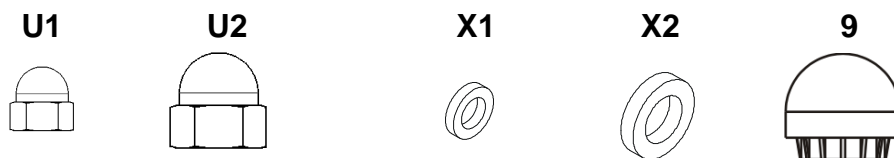
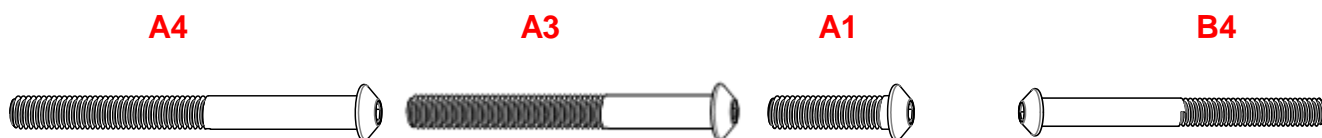
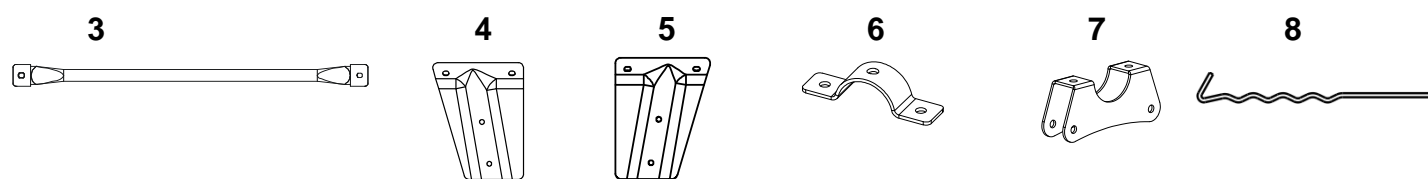
Model.SPSE—2400—BCCS—1

PACKAGE CONTENTS / DIAGRAMS FOR PARTS:

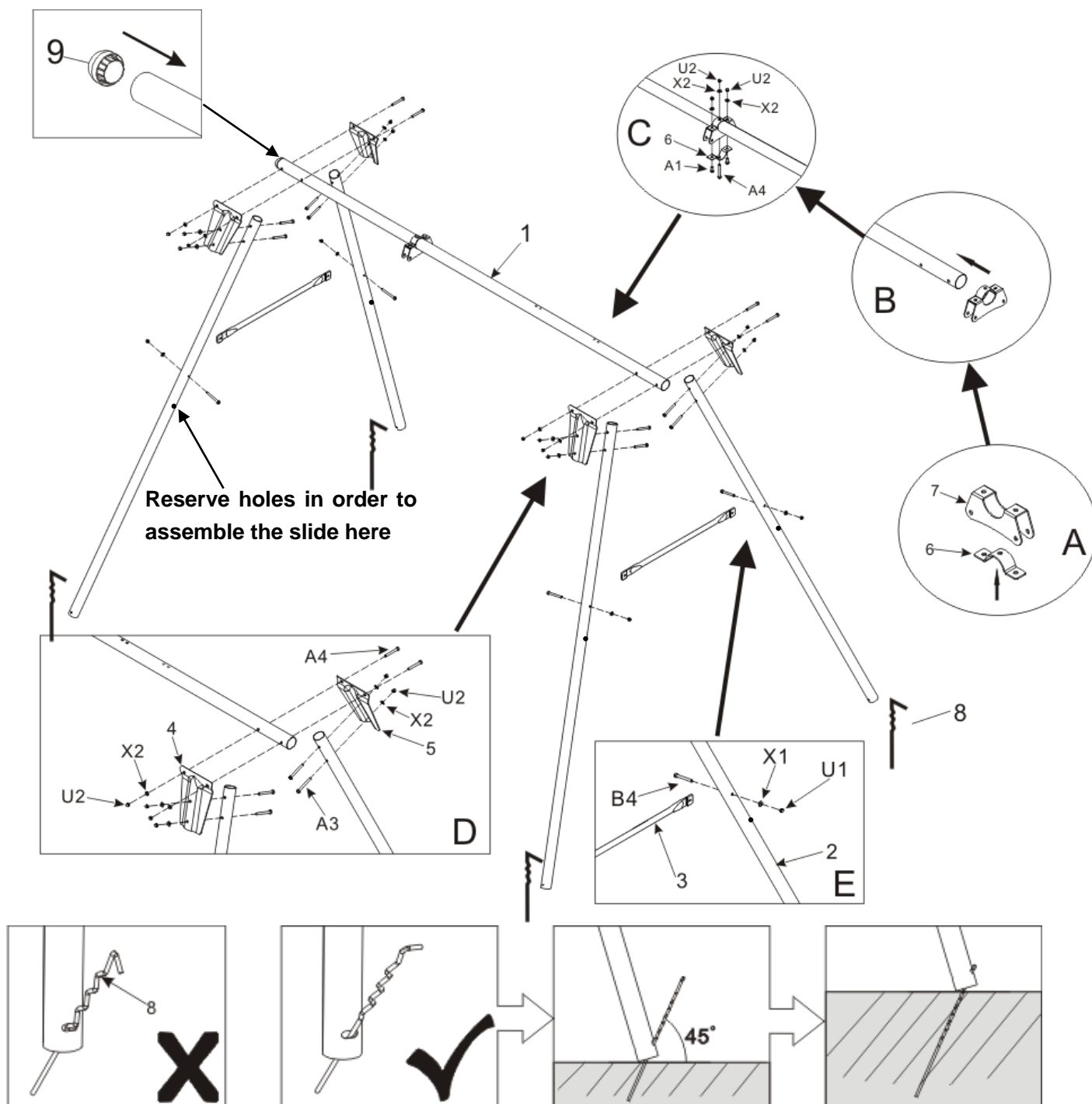
1. CARTON PACK

PART NO	NAME	Q'TY
1	Top Support Bar	1
2	GYMSet Leg	4
3	Side Girt (With Safety Cap)	2
4	Strengthen the Slice (A)	2
5	Strengthen the Slice (B)	2
6	Half Circle Connector	2
7	Hanger Support Channel	1
8	Ground Anchor	4
9	Plastic insert	2
10	Spanner	1

PART NO	NAME	Q'TY
A4	M8X70 Bolt	5
A3	M8X60 Bolt	8
A1	M8X25 Bolt	2
B4	M6X55 Bolt	4
U1	M6 Safety Nut	4
U2	M8 Safety Nut	15
X1	M6 Iron Washer	4
X2	M8 Iron Washer	15
11	M6 Socket Wrench	1
12	M8 Socket Wrench	1



ASSEMBLY INSTRUCTION FOR THE 3 UNIT OUTDOOR PLAYGYM



- A. Put half circle connector(6) into hanger support channel(7) through the channel.
- B. Thread the assembled component in step A through top support bar(1).
- C. Place the assembled component in step A in place and fasten another half circle connector(6) to it using Bolt(A1), Bolt(A4), M8 Iron Washer(X2) and M8 Safety Nut(U2).
- D. Connect Strengthen the Slice (A) (4), Strengthen the Slice (B) (5) and top support bar with Bolt(A4), M8 Iron Washer(X2), M8 Safety Nut(U2) and plug gym set leg (2) into the gate of Strengthen the Slice (A) and Strengthen the Slice (B) for both side. Connect gym set leg (2) and Strengthen the Slice (B) (5) with Bolt(A3), M8 Iron Washer(X2), M8 Safety Nut(U2) for both side.
- E. Connect side girt (3) to gym set leg (2) using M6X60 Bolt(B4), M6 Iron Washer(X1), M6 Safety Nut(U1) for both side.

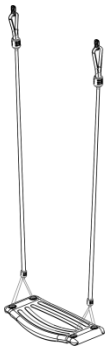
ASSEMBLE INSTRUCTION OF THE SWING

2. SWING ACCESSORY

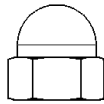
PART NO	NAME	Q'TY
1	Swing Seat Set	2
G4	M8 U-Bolt	4

PART NO	NAME	Q'TY
U2	M8 Safety Nut	8
X2	M8 Iron Washer	8

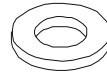
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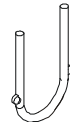
U2



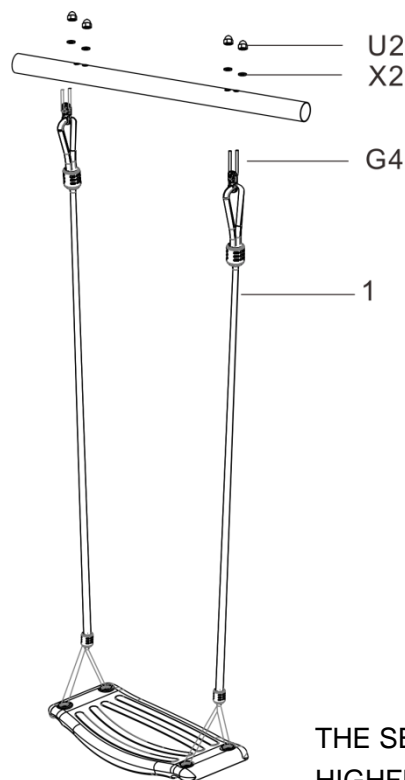
X2



G4



EXCURSUS:



THE SEAT IS 400-600 MM
HIGH FROM THE GROUND

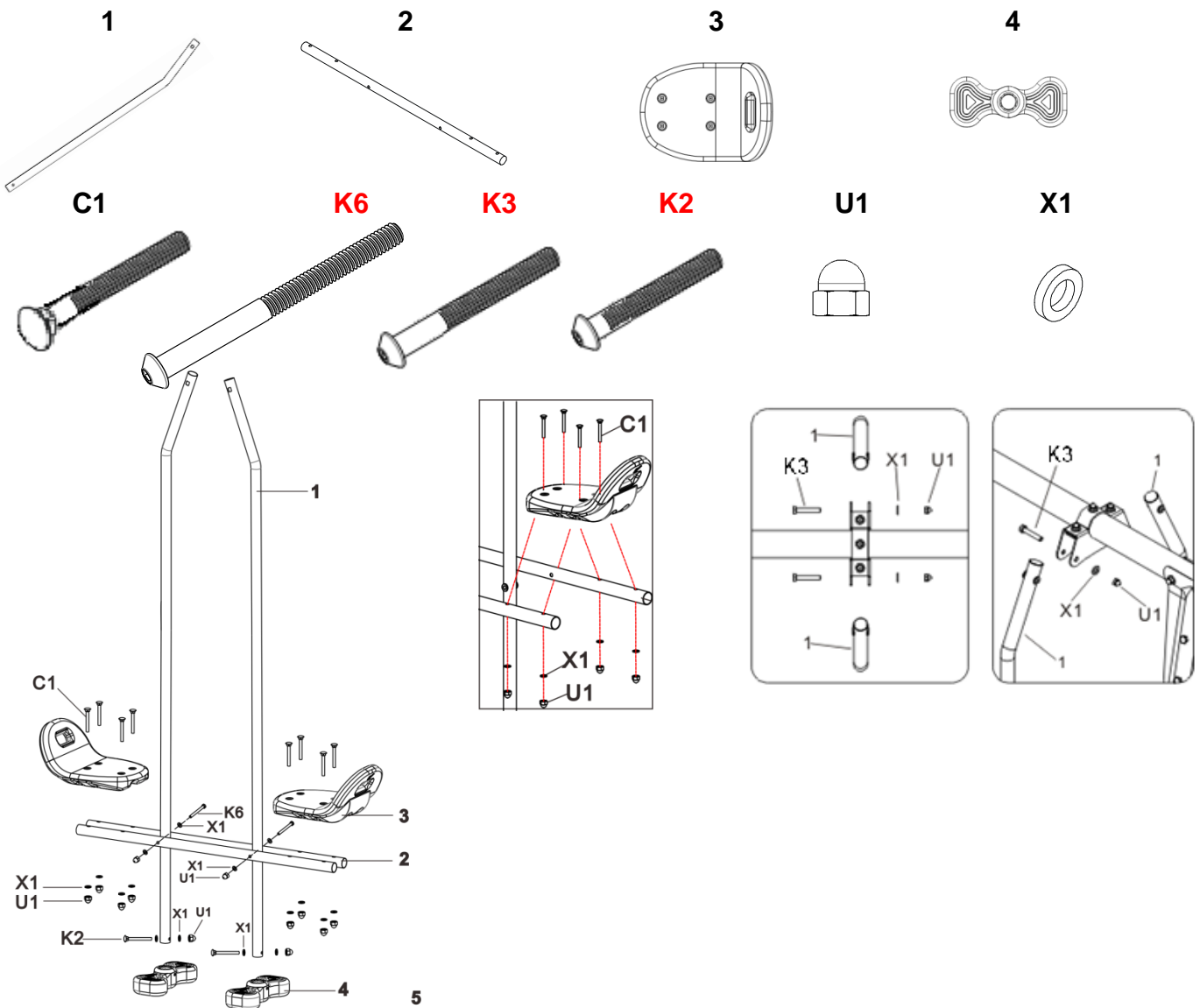
Hang Swing Seat set (1) onto U-Bolt (G4), then assemble the U-Bolton to the top support bar, fasten them with safety nut (U2) and washer (X2). Ensure the swing's balance and the height of the seat between 400 to 600 mm from the ground.

ASSMBLE INSTRUCTION OF THE RIGID-SWING

3. RIGID-SWING ACCESSORY

PART NO	NAME	Q'TY
1	Hanger Tube	2
2	Seat Tube	2
3	Rigid-Swing Seat	2
4	Foot Rest	2
C1	Bolt M6X45mm	8

PART NO	NAME	Q'TY
K6	Bolt M6X85mm	2
K3	Bolt M6X45mm	2
K2	Bolt M6X65mm	2
U1	M6 Safety Nut	14
X1	M6 Iron Washer	16



1. Assemble the two rigid-swing seat (3) on the two seat tube (2), Bolt them with bolt (C1), washer(X1) and M6 nuts (U1).
2. Bolt the two seat hanger (1) between the assembled seat tube (2) with bolt (K6), washer(X1) and safety nut (U1).
3. Assemble the two Foot Rest (4) on the two seat hanger (1).Bolt them with bolt (K2), washer (X1) and **M6 safety nuts (U1)**.
4. Hang the two seat hanger onto the hanger clip of the top support bar, with bolt (K3), washer (X1) and M6 safety nuts (U1).

ASSEMBLY INSTRUCTION FOR THE SLIDE

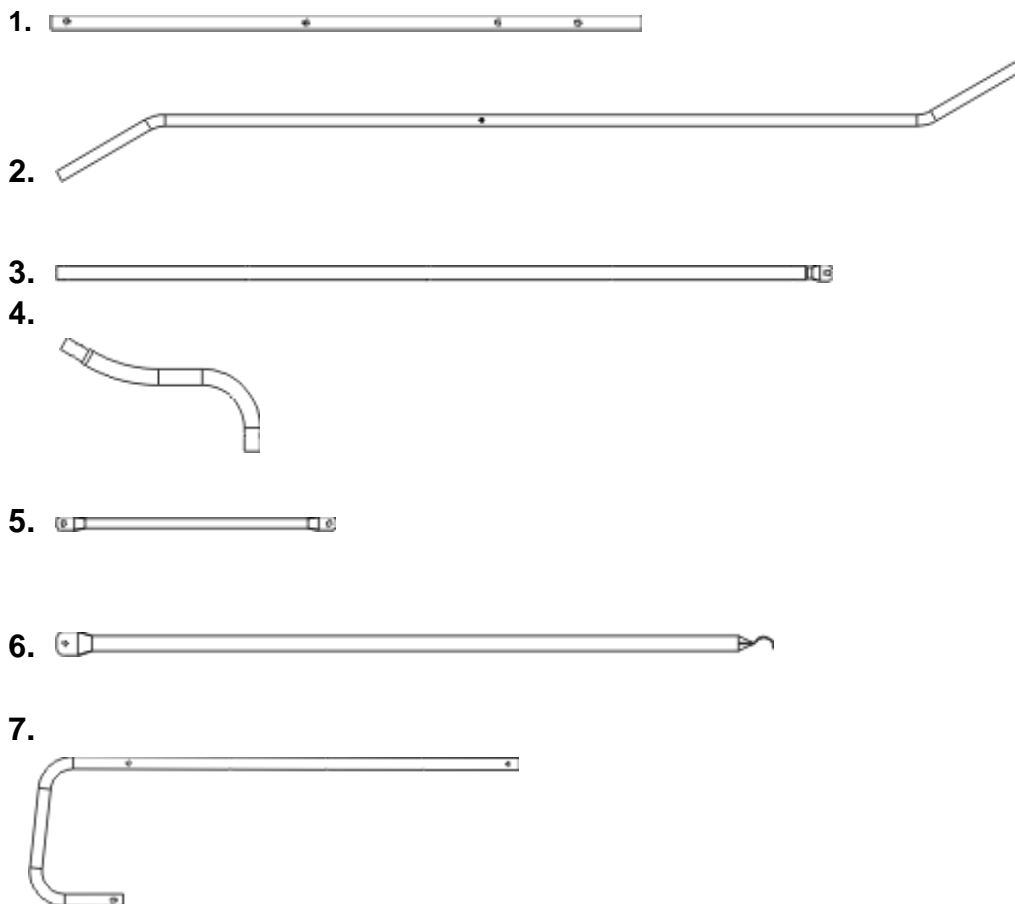
ASSEMBLING THE SLIDE:

PACKAGE CONTENTS / DIAGRAMS FOR PARTS:

1. CARTON PACK

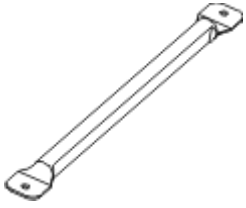
PART NO	NAME	Q'TY
1	Connect with Sewing sets'Tube	1
2	Support tube under slide A	1
3	Support tube under slide B	2
4	Support tube under slide C	2
5	Support tube under slide D	1
6	Middle Strengthen Tube	1
7	Handrail	2
8	Step Frame	4
9	Base tube	1
10	Steel sheet	5
11	Slide top	1
12	Slide middle	4

PART NO	NAME	Q'TY
13	Slide bottom	1
14	Ground Anchor	2
D3	M6X16 Bolt	10
D1	M6X38Bolt	10
B7	M6X75 Bolt	2
E5	M6X35Bolt	6
E6	M6X40Bolt	6
E7	M6X45Bolt	2
E12	M6X70Bolt	2
U1	M6 Safety Nut	18
X1	M6 Iron Washer	38
15	M6 Socket Wrench	1
16	Spanner	1

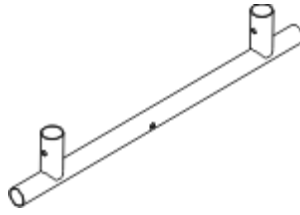


ASSEMBLY INSTRUCTION FOR THE SLIDE

8.



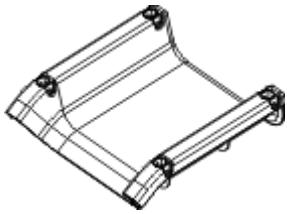
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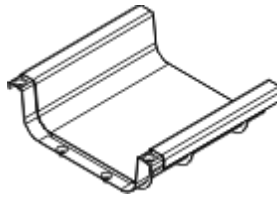
10



11



12



13



14



D3



D1



B7



E5



E6



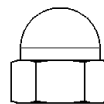
E7



E12



U1



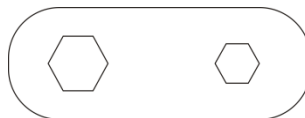
X1



15

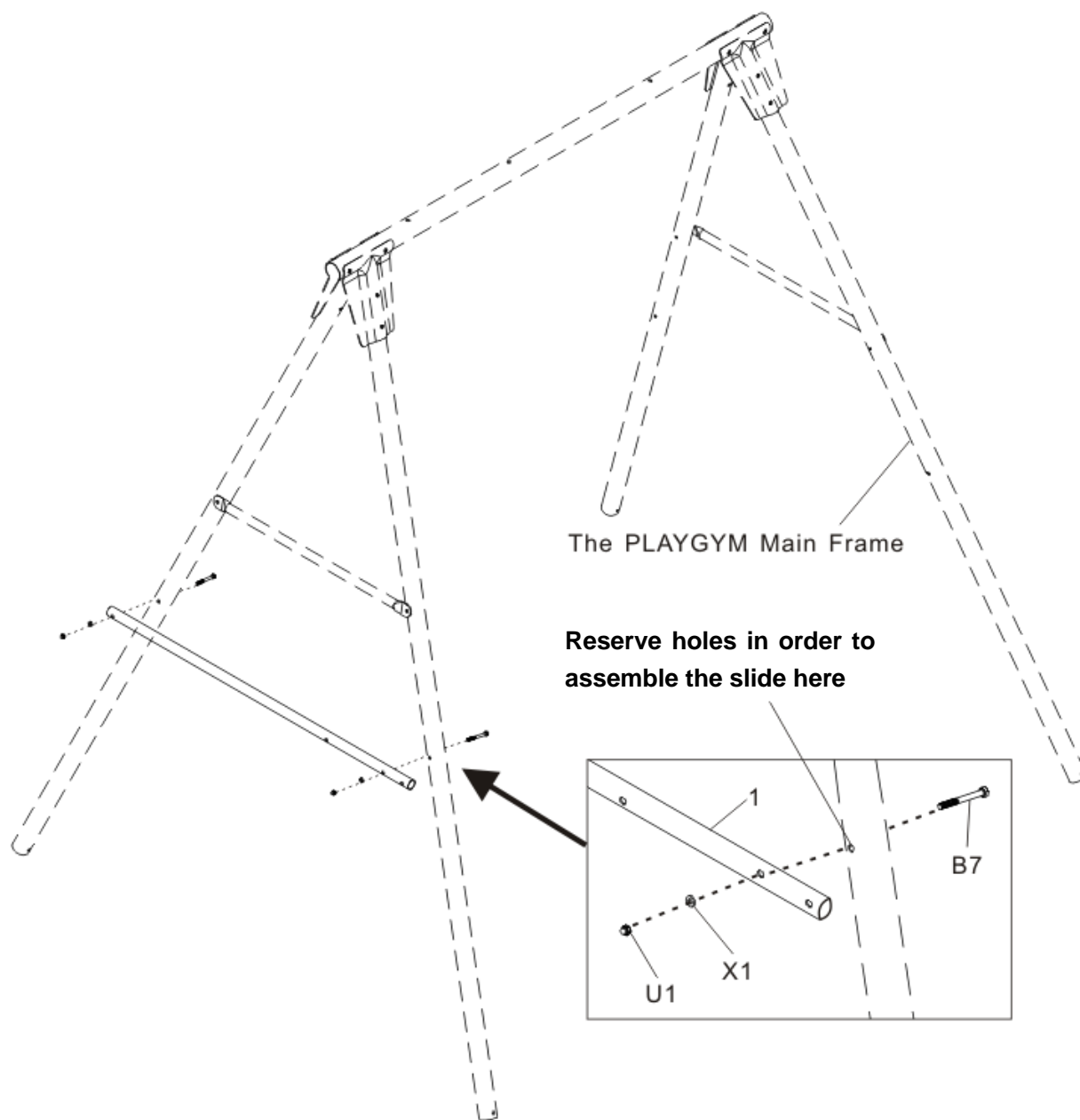


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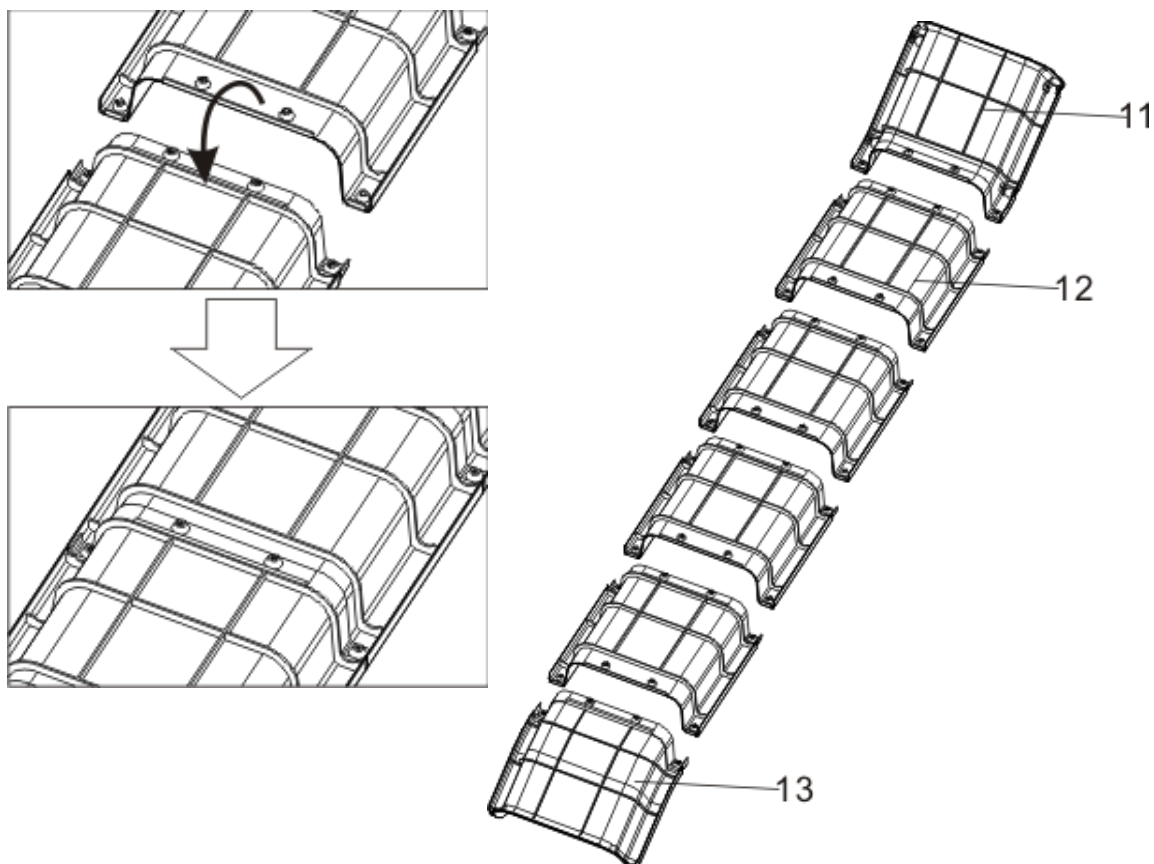
ASSEMBLY INSTRUCTION FOR THE SLIDE

Step 1: Connect Strengthen Tube (1) to GYM set leg using Bolt (B7), M6 Iron Washer(X1), M6 Safety Nut(U1) for both side.

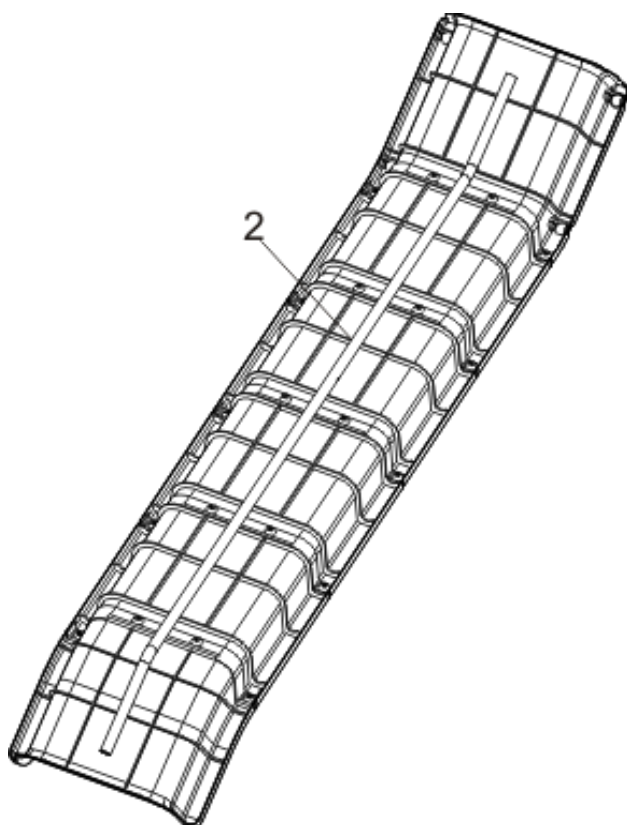


ASSEMBLY INSTRUCTION FOR THE SLIDE

Step 2: Put three kinds of plastic slide pieces upside down, then connect Slide top (11) four Slide middle (12) and Slide bottom (13) together

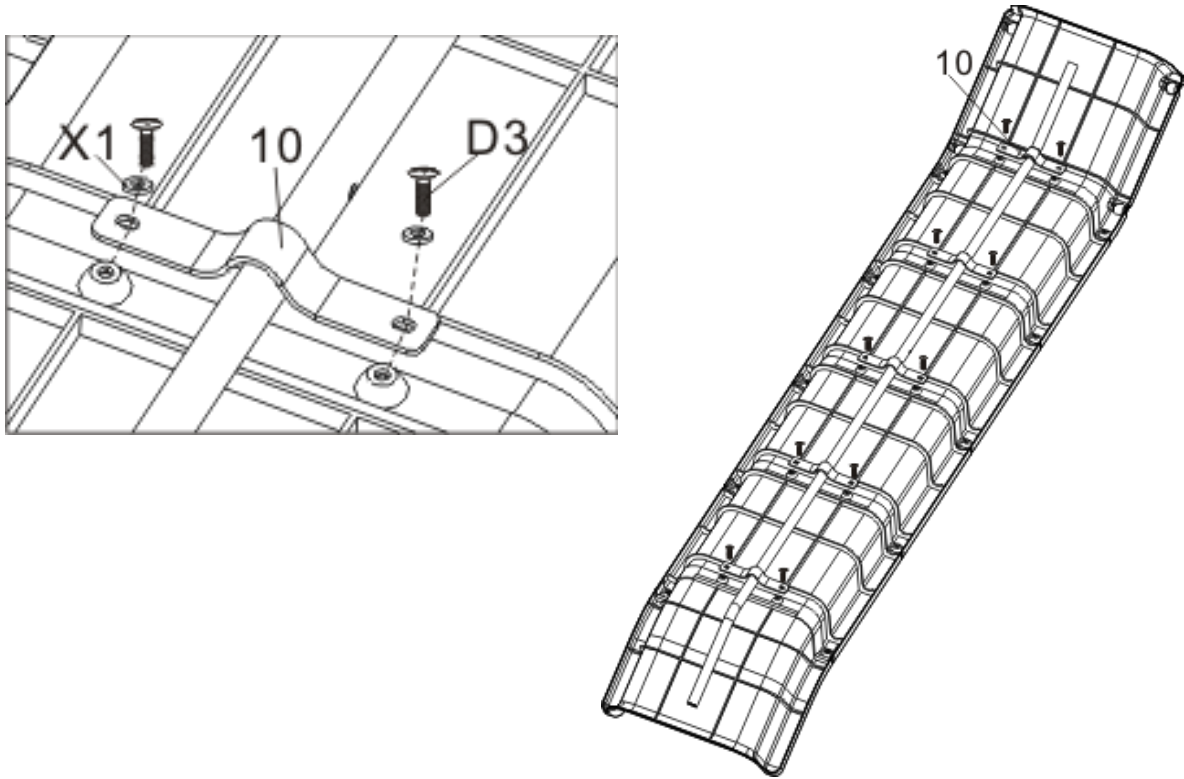


Step 3: Put Support tube under slide A (2) in the middle of the slide

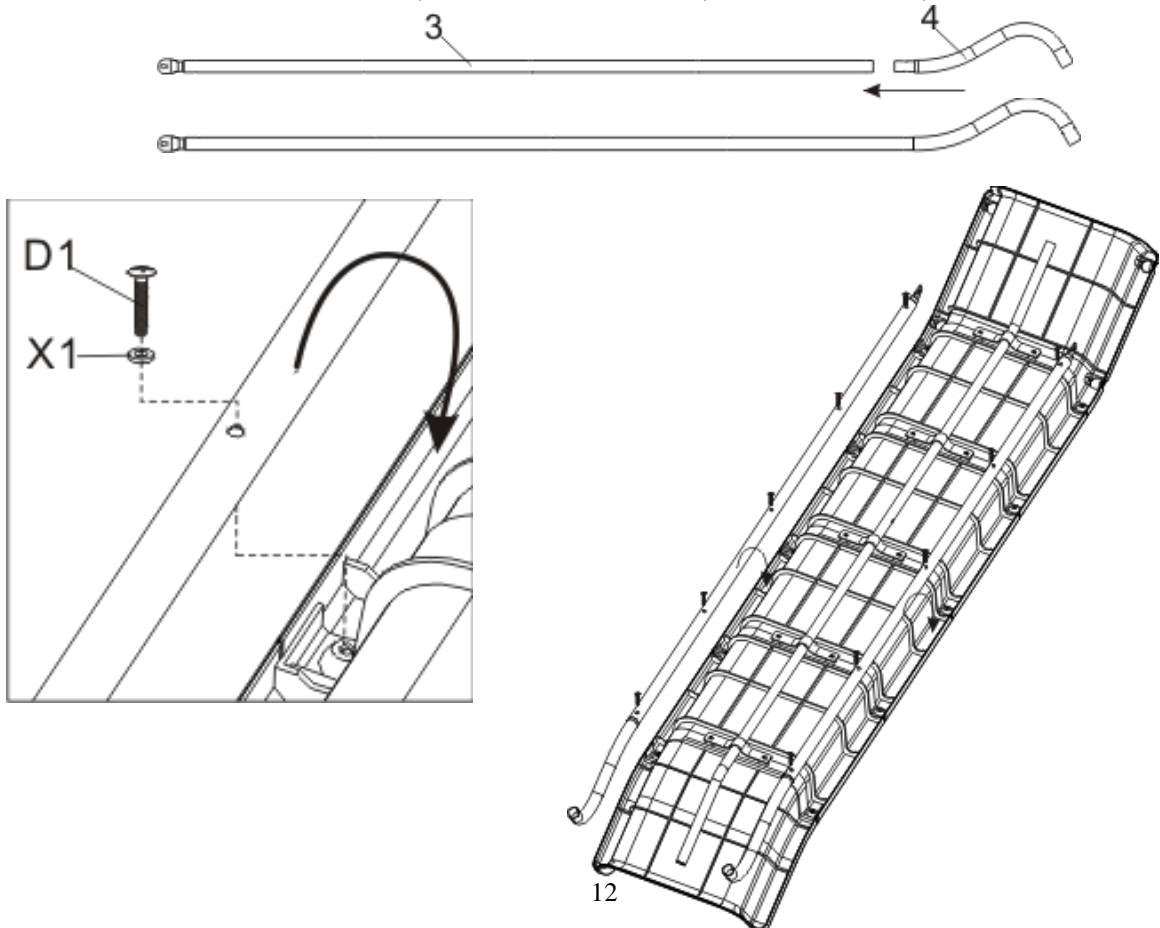


ASSEMBLY INSTRUCTION FOR THE SLIDE

Step 4: Fix Support tube under slide A (2) with slide by D3 Bolt and X1. Don't fasten tight, just make the Bolt don't fall.

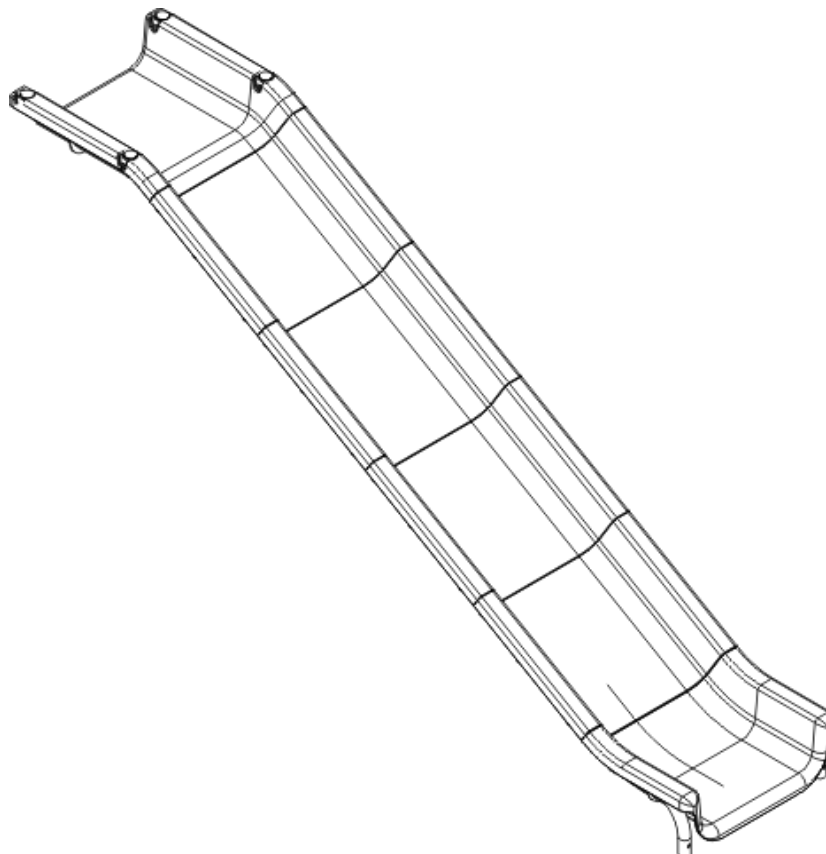
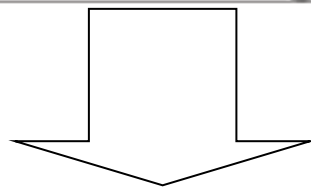
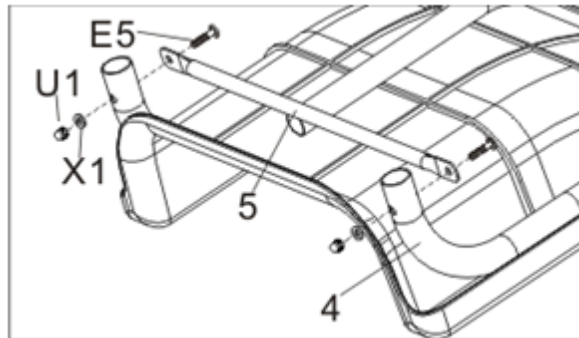
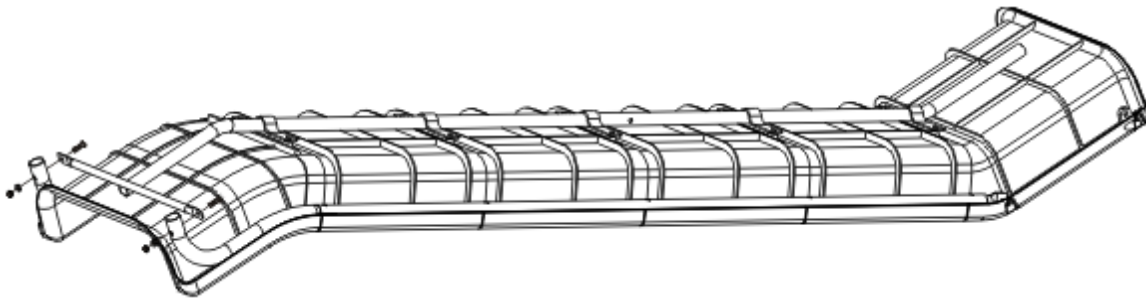


Step 5: Connect Support tube under slide B (3) Support tube under slide C (4) together, put into the fillister in the two sides of slide, use D1 Bolt and X1, to fasten. Also, fasten D3 at last step.



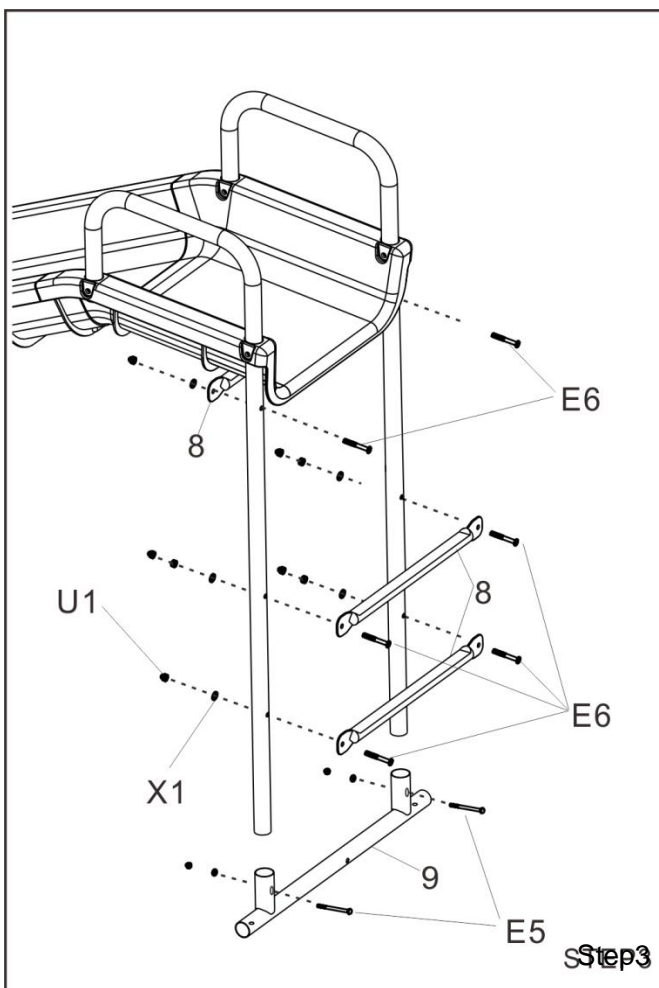
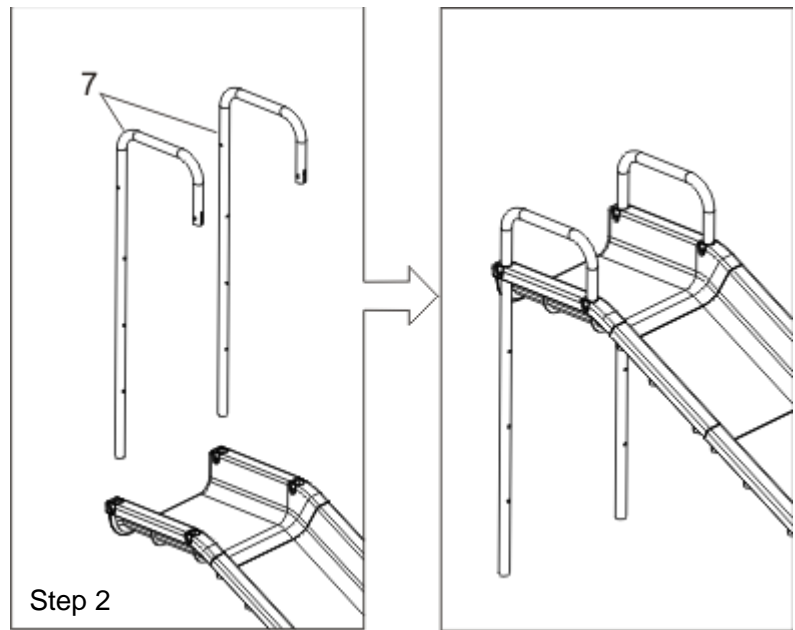
ASSEMBLY INSTRUCTION FOR THE SLIDE

Step 6: Use E5, U1 and X1 to connect tube Support tube under slide D (5) to two ends of Support tube under slide C.

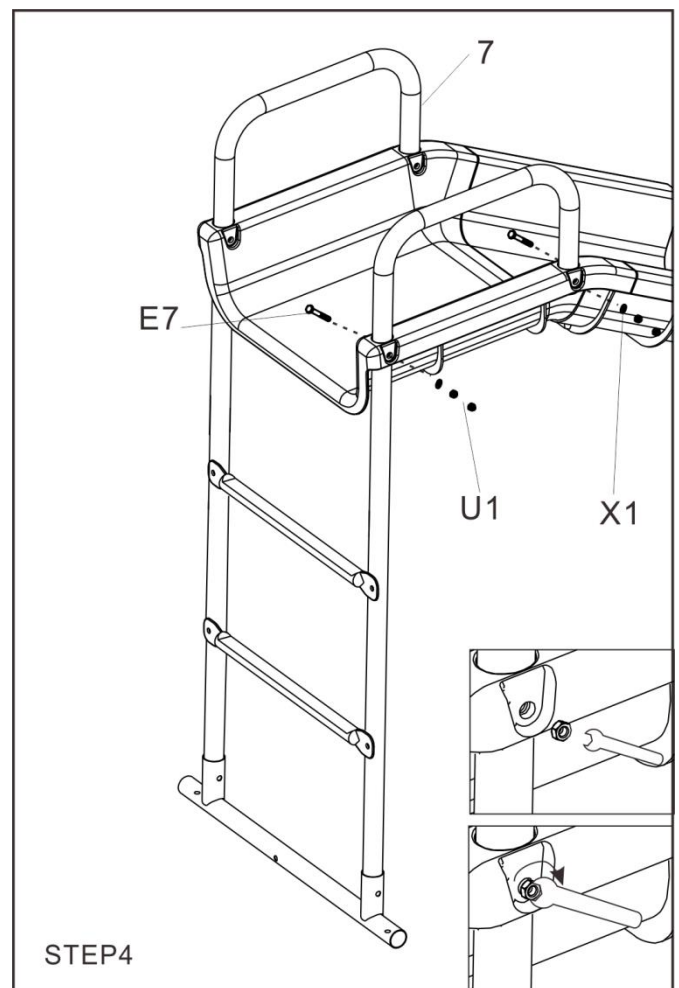


ASSEMBLY INSTRUCTION FOR THE SLIDE

Step 7: Put the Handrail (7) through the Slide, As shown in right figure



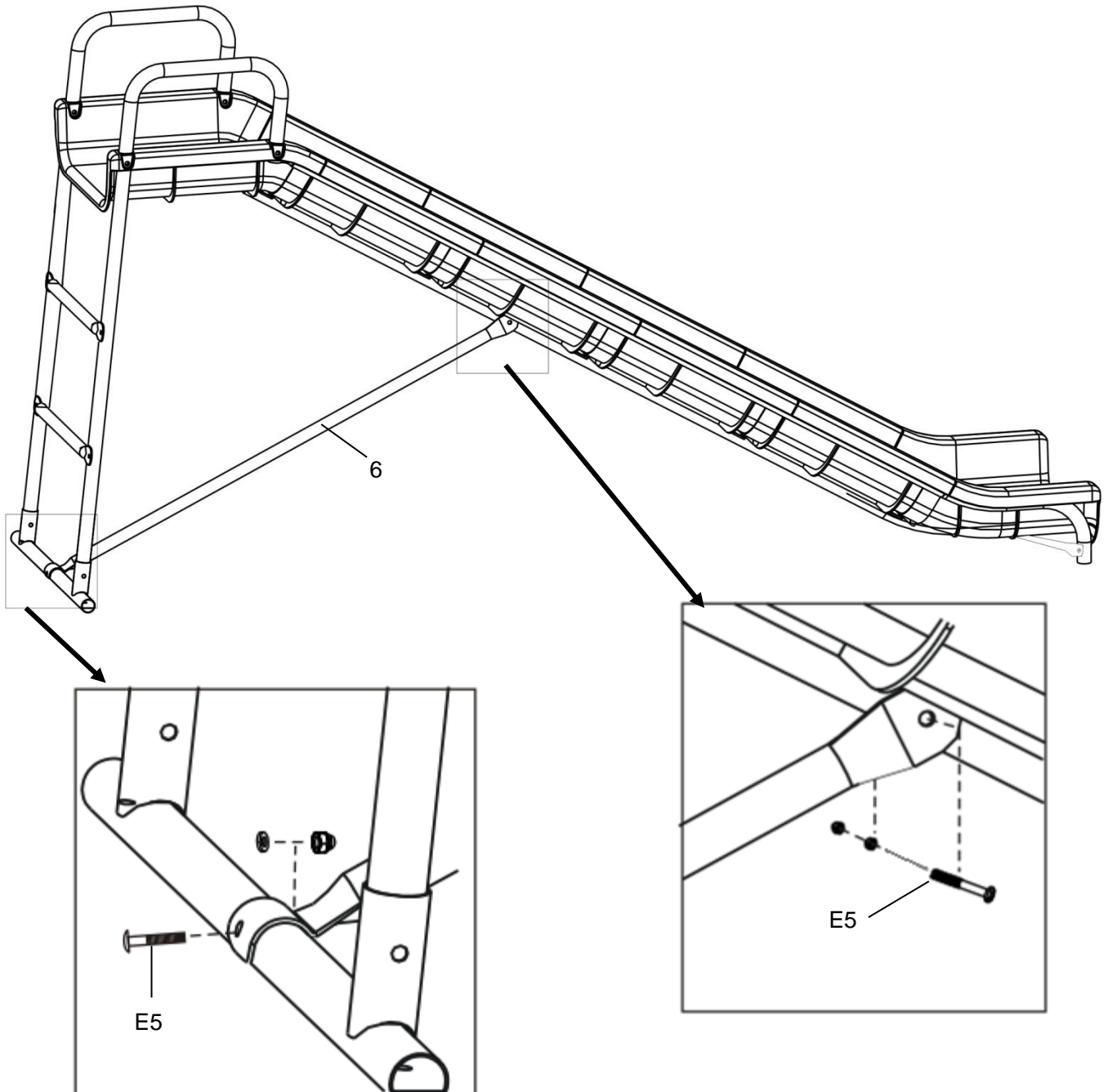
Step 8: Connect Step Frame (8) to Handrail (3) using Screw(E6), Iron Washer(X1), M6 Safety Nut(U1), Base tube(9) to Handrail (3) using Screw(E5) , Iron Washer(X1) and M6 Safety Nut(U1)



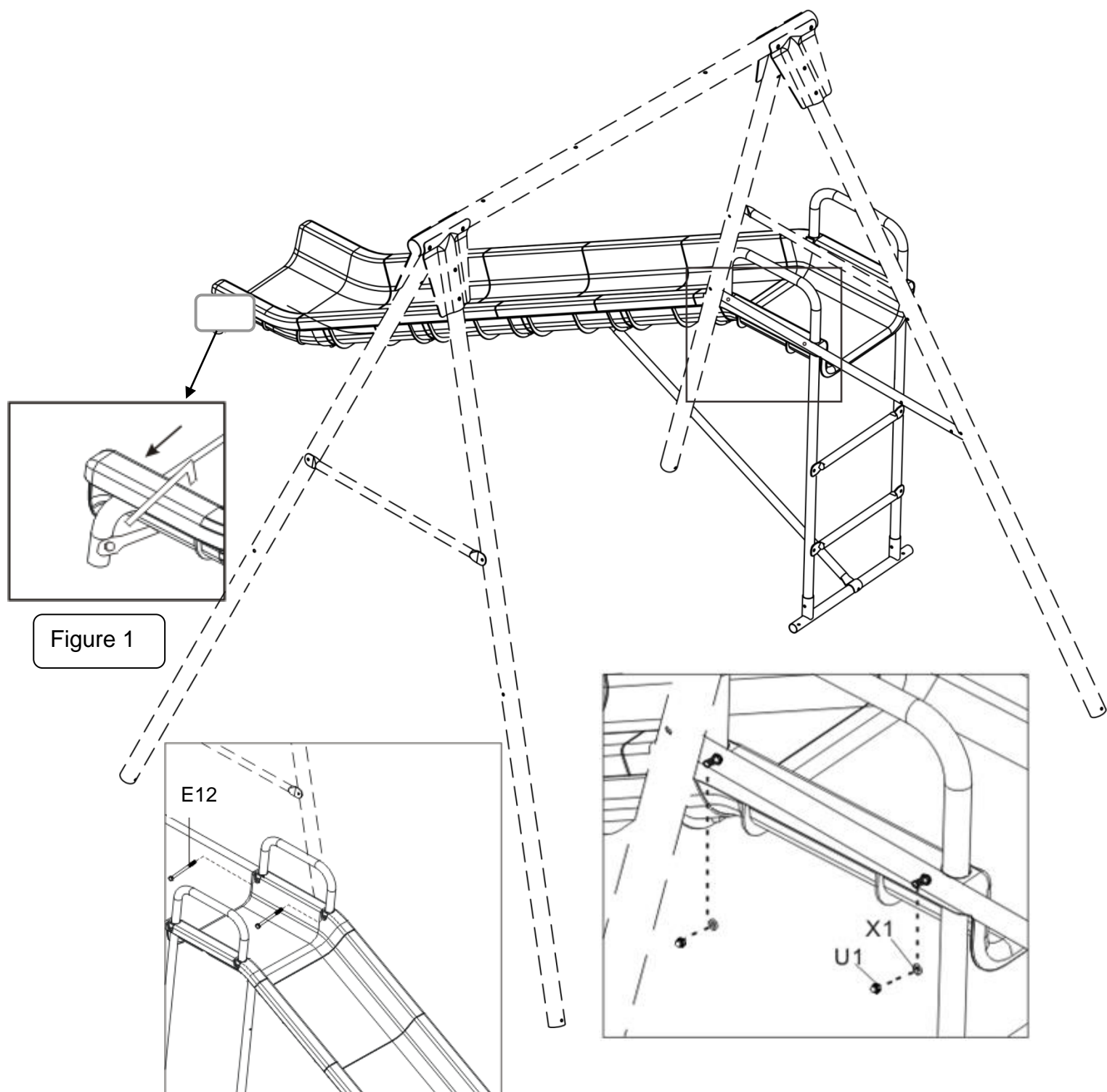
Step 9: Connect one side of the Slide and the Handrail (7) using Hex Bolt(E7), Iron Washer(X1) and Safety Nut(U1).

ASSEMBLY INSTRUCTION FOR THE SLIDE

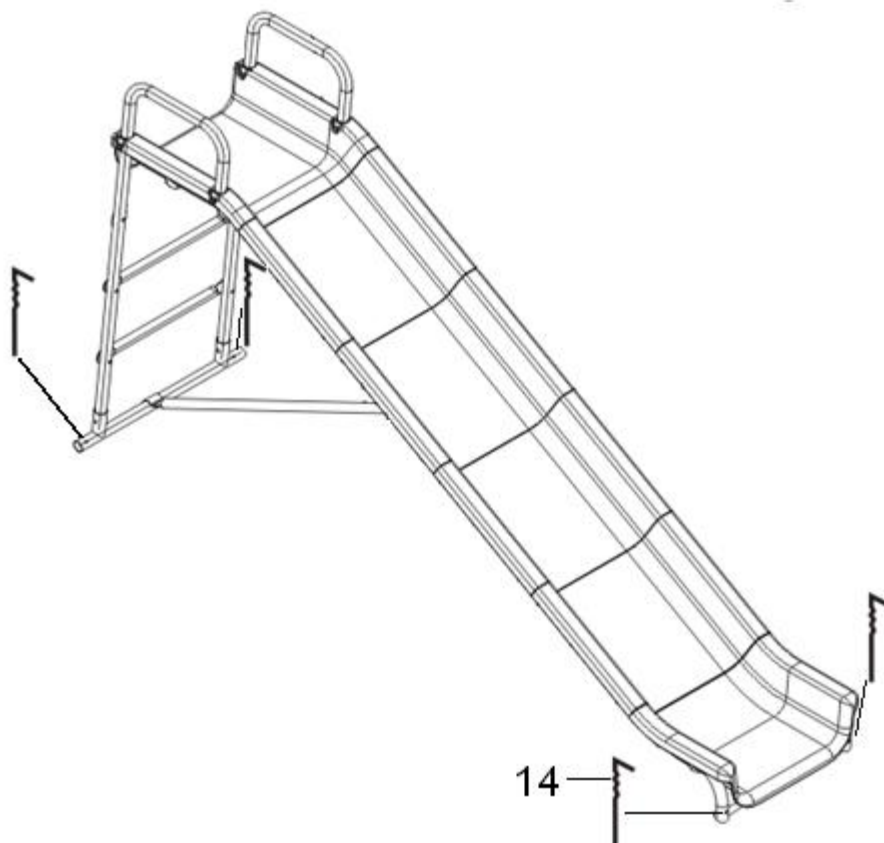
Step 10: Connect the Middle Strengthen Tube (6) to Slide and (9) using Bolt (E5), Iron Washer(X1), M6 Safety Nut(U1).



ASSEMBLY INSTRUCTION FOR THE SLIDE



Step 11: Connect the other side of the Slide and Handrail (7) to the Strengthen Tube (1) using Bolt(E12), M6 iron Washer(X1).M6 Safety Nut(U1).



Step 12: Using Ground Anchor (14) fix the both end of slide. Please check the figure 1. Please sure the Anchor set up on below of slide. It can't set up on outside. Need to careful in injuring feet

CARE AND MAINTENANCE

This swing set was designed and manufactured with quality materials and craftsmanship. With proper care and maintenance, it will provide all players with years of exercise, fun, and enjoyment. Please follow the guidelines below:

This swing set is designed to withstand a specific weight and usage. Child over 110 pounds (50kgs) should not use the swing set. Players should remove all sharp objects from their person prior to using the swing set. All sharp or pointed objects should be kept off the playground at all times.

Always inspect the swing set before each use for worn, damaged or missing parts.

Please be aware of:

- Loosed or missing bolt

- Sagging support top bar
- Bent or broken frame parts, such as the support leg
- Broken, missing, or damaged seats
- Damaged, missing, or insecurely attached rope
- Protrusions of any types (especially sharp types) on the frame or any other places

IF YOU FIND ANY OF THE PREVIOUS CONDITIONS, OR ANYTHING ELSE THAT YOU FEEL COULD CAUSE HARM TO ANY USER, THE SWING SET SHOULD BE DISASSEMBLED OR SECURED FROM USE UNTIL THE CONDITION(S) HAS BEEN RECTIFIED.

